

TECHNICAL SHEET



Article:	B0609 RAFTING
Norm:	UNI EN ISO 20345:2012
Safety Class:	S3 SRC
Footwear height:	Mod. A, H 85 mm (< 113 mm, Rif. EN 20345-5.2.2)
Fitting:	11
Construction:	STROBEL; DRY'N AIR with air circulation; INJECTED BIDENSITY SOLE
Cleaning and maintenance:	Use only soft brushes and water. Do not use substances like alcohol, thinners, gasoline, oil or any other chemicals. Keep the footwear, dry and clean, in a proper place at room temperature.
Suggested fields:	Building, light industry, services, automotive, automated lines, craftsman.

Entire footwear: components				
Component	Description	Value	Norm Requirements	EN ISO 20345
Metal-free SLIMCAP toe-cap	Impact resistance(200 J) • Free height after impact	14,5 mm	≥ 14 mm	5.3.2.3
	Compression resistance (15 kN) • Free height after compression	14,5 mm	≥ 14 mm	5.3.2.4
Sole (SRC)	Slip resistance • SRA – Sole (entire sole) • SRA – Heel (Angle of 7°) • SRB – Sole (entire sole) • SRB – Heel (Angle of 7°)	0,49 0,48 0,22 0,22	≥ 0,32 ≥ 0,28 ≥ 0,18 ≥ 0,13	5.3.5.4 5.3.5.4 5.3.5.4 5.3.5.4
Fresh'n Flex (P)	Puncture resistance	No perforation	≥ 1100 N	6.2.1.1.2
Footbed (A)	Antistatic properties • Electrical resistance	dry 9,88 x 10 ⁸ Ω humid 7,02 x 10 ⁸ Ω	≥ 10 ⁵ Ω , ≤ 10 ⁹ Ω ≥ 10 ⁵ Ω , ≤ 10 ⁹ Ω	6.2.2.2 6.2.2.2
Sole/Upper Heat (HI)	Thermal insulation Insole temperature increase	N/A	≤ 22°C	6.2.3.1
Cold (CI)	Insole temperature decrease	N/A	≤ 10°C	6.2.3.2
Heel (E)	Shock-absorption in the heel region	31 J	≥ 20 J	6.2.4
(WR)	Water resistance (Water absorption)	N/A	≤ 3 cm ²	6.2.5
(M)	Metatarsal protection	N/A	≥ 40 mm	6.2.6

Upper				
Component	Description	Value	Norm Requirements	EN ISO 20345
Oiled full grain	Tear resistance	198 N	≥ 120 N	5.4.3
	Traction resistance	N/A	≥ 15 N/mm ²	5.4.4
	Water steam permeability	4,5 mg/cm ² h	≥ 0,8 mg/cm ² h	5.4.6
	pH value	3,85	≥ 3,2	5.4.7
	Chromium VI	Not detected	Not detected	5.4.9
	Water passed	0,1 g	≤ 0,2 g	6.3
	Water absorption	19 %	≤ 30%	6.3
Diamant Leather joined to polymeric material	Tear resistance	165 N	≥ 120 N	5.4.3
	Traction resistance	17 N/mm ²	≥ 15 N/mm ²	5.4.4
	Water steam permeability	1,0 mg/cm ² h	≥ 0,8 mg/cm ² h	5.4.6
	pH value	4,05	≥ 3,2	5.4.7
	Chromium VI	Not detected	Not detected	5.4.9
	Water passed	0,1 g	≤ 0,2 g	6.3
	Water absorption	8 %	≤ 30%	6.3

Lining				
Component	Description	Value	Norm Requirements	EN ISO 20345
Tessuto 3D hi-tech	Tear resistance	30 N	≥ 15 N	5.5.1
	Abrasion resistance	<ul style="list-style-type: none"> Dry : the surface shows no holes humid: the surface shows no holes 	No holes till 51.200 cycles No holes till 25.600 cycles	5.5.2
	Water steam release	7,2 mg/cm ² h	≥ 2,0 mg/cm ² h	5.5.3
	pH value	N/A	Not detected	5.5.4
	Chromium VI	N/A	Not detected	5.5.5

Insole				
Component	Description	Value	Norm Requirements	EN ISO 20345
Fresh'n Flex	Thickness	3,5 mm	≥ 2,0 mm	5.7.1
	pH value	N/A	Not detected	5.7.2
	Water absorption	98 mg/cm ²	≥ 70 mg/cm ²	5.7.3
	Water release	92 %	≥ 80 %	5.7.3
	Abrasion resistance (after 400 cycles)	No damage	Damage ≤ to norms reference	5.7.4.1
	Chromium VI	N/A	Not detected	5.7.5

Removable footbed				
Component	Description	Value	Norm Requirements	EN ISO 20345
Dry'n air	Thickness	3,5±0,5 mm	N/A	5.7.1
	pH value	N/A	Not detectable	5.7.2
	Water absorption	Permeable	Permeable or ≥ 70mg/cm ²	5.7.3
	Water release	Permeable	Permeable or ≥ 80%	5.7.3
	Abrasion resistance	No damage	No holes before 25600 cycles dry and 12800 cycles humid	5.7.4.2
	Chromium VI	N/A	Not detectable	5.7.5

Sole				
Component	Description	Value	Norm Requirements	EN ISO 20345
	Sole thickness without profile	6 mm	≥ 4 mm	5.8.1.1
	Profile height	2,7 mm	≥ 2,5mm	5.8.1.3
	Tear resistance	5,6 kN/m	≥ 5 kN/m	5.8.2
PU Midsole	Abrasion resistance • relative volume loss	35 mm ³	≤ 250 mm ³	5.8.3
Outsole TPU SKIN: (TPU high density)	Flexion resistance • Notches increase after 30.000 cycles	1,5 mm	≤ 4 mm	5.8.4
	Notches increase after 150.00 cycles	2 mm	≤ 6 mm	5.8.5
	Tread- Midsole detachment	N/A	≥ 4 N/mm; (*) ≥ 3 N/mm with sole ripping	5.8.6
	(HRO) Contact heat resistance (300°C)	N/A	No damage (melting, breaking)	6.4.1
	(FO) Fuel resistance (volume changes)	0,7 %	≤ 12%	6.4.2

Issued by: Responsible technician Eng. A. DITERLIZZI

Date: 07/08/2014

Signature:

